



1863 Eastman Ave.  
Ventura, Ca. 93003  
[www.arp-bolts.com](http://www.arp-bolts.com)

**Part Number: 101-2801 & 101-2802**

**Application: BMW 1.6L (N12/N14/N16/N18) 4-CYL**

### **Flywheel Bolt without Washer- Installation**

- [1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.
- [2] **DO NOT USE ANY WASHERS** with ARP Flywheel Bolts. They are designed to be installed without them. **Note:** ARP will NOT be responsible for any failures resulting from using a washer with this kit.
- [3] Make sure there is an adequate chamfer around the bolt holes on the flywheel to clear the radius under the head of the bolt.
- [4] Lubricate the threads of the bolt with **LOCTITE 242** and the under head of the bolt with **ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT**. Then install the flywheel onto the crankshaft and tighten the bolts hand tight.
- [5] Using an alternating or criss cross pattern, torque the bolts to 50 ft lbs using the specified lubricants in Step 4.

If you have any questions or need additional information please contact us at **(805) 339-2200** or by FAX at **(805) 650-0742**